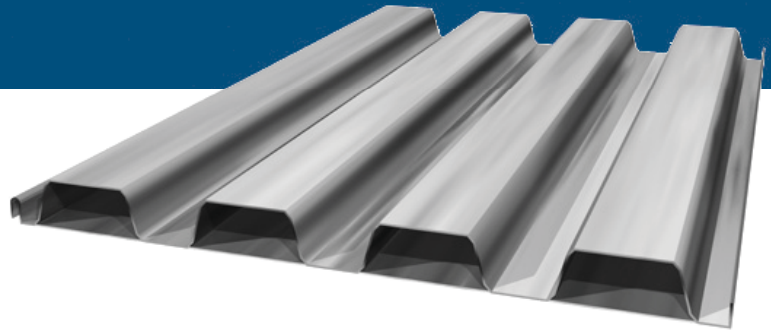




# 1.5" Cellular Roof Deck



## Cellular Deck brought to you by the Customer Service Leader

Cordeck is a full-service manufacturer and stocking distributor of corrugated steel deck, flashing and trim, and other building construction accessories. Cordeck's mission is to provide excellent customer service. This mission is the foundation for industry wide recognition as service leader for prompt, reliable deliveries, guaranteed quality, and large inventory of gauges and profiles. Cordeck's cellular roof deck provides an ideal solution for long spans, flat acoustical ceilings, canopies, and raceways. You can be certain of the product's total, maximum effectiveness, along with our ability to deliver the industry's highest quality, service, value, and customer satisfaction. Please contact us for further information. At Cordeck, we're devoted to our customers. We stand ready to earn, and keep, your full confidence and trust.

## Features and Benefits

**Long spans** are possible with composite cellular deck because of the strength the bottom plate adds to the deck. Flat ceilings offer an architectural design element offering a smooth, flat appearance.

**Prompt lead times** are our specialty. All orders are promptly produced and shipped to meet your on-site specifications.

**Project management and engineering services** are offered by Cordeck's full, expert, in-house engineering and detailing services to assure optimal planing and design. Our experienced engineers and technicians provide individual customer service and attention to detail from concept to completion.

**AutoCAD® drawings** can be transferred electronically for improved quality and reduced time and cost of drawing transmittal.

**Bundle Placement plans** are provided to ensure correct location of bundles during unloading and hoisting to steel framework.

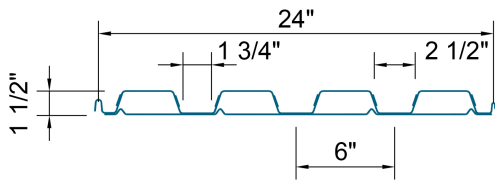
**SDI Membership** by the manufacturer guarantees product quality in accordance to the Steel Deck Institute (SDI).

**On-spec, guaranteed quality.** Our production staff are true craftsmen, not just interested in getting the job done, but in doing it perfectly.

**Knowledgeable, courteous, caring employees throughout our ranks.** We're a "family business"...no "big corporate" attitude here! We genuinely appreciate our customers' patronage and trust, handling every order, regardless of size, with utmost care and attention.

**Acoustical roof deck** is perforated designated to serve as a sound absorption element and structural roof deck. Typical applications for acoustical deck is in a gymnasium or pool facility. The perforation pattern is 5/32" diameter holes staggered 3/8" on center. Structural properties are negligibly affected by web perforations in fluted deck or bottom plate perforations in cellular deck (less than 5%). The sound absorbing elements consist of strips of glass fiber that are inserted at the plant prior to delivery. Stand off clips are used to elevate the glass fiber off the deck surface.

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Gage	Design Thickness in	Fy ksi	Sp in <sup>3</sup>	Sn in <sup>3</sup>	Ip in <sup>4</sup>	In in <sup>4</sup>	As in <sup>2</sup>	Wd psf
20-20	0.0359 / 0.0359	33	0.297	0.420	0.280	0.332	1.04	4.0
18-20	0.0478 / 0.0359	33	0.616	0.454	0.529	0.404	1.24	4.6
18-18	0.0478 / 0.0478	33	0.451	0.570	0.407	0.477	1.42	5.2
16-18	0.0598 / 0.0478	33	0.814	0.646	0.716	0.559	1.58	5.8
16-16	0.0598 / 0.0598	33	0.616	0.724	0.524	0.637	1.85	6.3

Number of Spans	Gage	Span - Feet & Inches													
		5'-0"	5'-6"	6'-0"	6'-6"	7'-0"	7'-6"	8'-0"	8'-6"	9'-0"	9'-6"	10'-0"	10'-6"	11'-0"	11'-6"
1	20/20	157	123	97	78	65	54	47	41	36	32				
	18/20	305	232	181	144	117	97	82	70	61	53	47	42	38	34
	18/18	238	185	145	116	95	79	67	57	50	44	39	35	32	29
	16/18	407	308	240	191	155	128	107	91	78	68	60	53	47	43
	16/16	325	258	201	160	130	108	90	77	67	58	51	46	41	37
2	20/20	213	177	150	128	111	97	85	76	68	61	55	49	44	40
	18/20	233	194	163	140	121	105	93	82	73	66	59	54	49	45
	18/18	288	240	203	174	150	131	116	103	92	82	74	68	62	56
	16/18	329	274	231	198	171	149	131	117	104	94	85	77	70	64
	16/16	366	305	257	220	191	167	147	130	116	105	94	86	78	72
3	20/20	245	203	170	139	113	94	79	68	59	51	45	41	37	33
	18/20	288	240	202	173	150	131	115	102	91	82	74	67	61	56
	18/18	354	296	250	211	171	141	118	100	86	74	65	58	51	46
	16/18	406	338	286	245	212	185	163	145	130	116	104	91	81	72
	16/16	449	375	318	272	236	195	162	137	117	101	88	77	69	61

Panel Profile	Absorption Coefficient							Glass Fiber Roof Insulation
	125 HZ	250 HZ	500 HZ	1,000 HZ	2,000 HZ	4,000 HZ	NRC	
1-1/2" Cellular-A	0.20	0.33	0.74	1.00	0.57	0.41	0.65	2"

Performance values are based upon test conducted by Riverbank Acoustical Laboratories.

Acoustical tests conducted by Riverbank Acoustical Laboratories for the Steel Deck Institute with 3" EPS Plaza Deck Foam

Roof Insulation found the NRC values to be .65 for 1-1/2" WR Deck and .70 for 3" DR Deck.

## Product Information Design

- Cordeck certifies that our 1.5" Composite Cellular Deck has been evaluated in accordance with the applicable SDI Standards and property values for the Uniform Load Tables, and meets or exceeds SDI requirements.
- Load shown in tables is uniformly distributed total (dead plus live) load in psf (kPa). Loads in shaded areas are governed by live load deflection not in excess of L/240, the dead load included in 10 psf (0.478.kPa). All loads are governed by the allowable flexural stress limit of 20 ksi (140 Mpa) maximum yield steel. Where heavy construction loads or other unusual concentrated loads are anticipated during the lifetime of the deck, the specified live load must be increased to offset the effects of the abnormal concentrated load. See Maximum Spans for Construction and Maintenance Loads in the SDI Design Manual.
- The rib width limitations shown are taken at the theoretical intersection points of the flange and web projections. Depending on the radius used, the load table could vary from that shown.
- Span length assumes per center to center spacing of supports. Tabulated loads shall not be increased by assuming clear span dimensions.
- The sectional properties for Cordeck 1.5" Cellular Deck have been evaluated with the latest edition of the American Iron and Steel Institute (AISI) Specification for the Design of Cold-Formed Steel Structural Members.

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6. Bending moment formulas used for flexural stress and deflection limitations in accordance with Steel Deck Institute are:

Design	Moment	Deflection
One Span	$M = fS = \frac{w \cdot L^2}{8} - 12$	$D_{max} = \frac{0.0130 \cdot w \cdot L^4}{EI} - 172$
Two Span	$M = fS = \frac{w \cdot L^2}{8} - 12$	$D_{max} = \frac{0.0054 \cdot w \cdot L^4}{EI} - 1728$
Three Span	$M = fS = \frac{w \cdot L^2}{10} - 12$	$D_{max} = \frac{0.0069 \cdot w \cdot L^4}{EI} - 1728$

W = psf (kPa) L = ft. (MPa) E = 29.5 x 10<sup>6</sup> psi (210,000 MPa) I = in<sup>4</sup>/ft. (mm<sup>4</sup>/m)

7. Cordeck guarantees that our 1.5" Cellular Roof Deck conforms to the Composite Steel Floor Deck Specifications of the Steel Deck Institute and the dimensional parameters established for the load table.

## Material

### 1. Certification

- Steel roof deck will be 1.5" Cellular Roof Deck as manufactured by Cordeck from steel conforming to ASTM A653 for galvanized deck or ASTM A1008-00 Grade 33 for cold rolled prime painted steel.

### 2. Prime Painted

- Roof deck shall receive one coat of standard gray primer paint over cleaned and pretreated steel.
- The primer coat is intended to protect the steel for only a reasonably short period of exposure, in normal atmospheric conditions, and shall be considered an impermanent and provisional coating.
- Field painting of prime painted material is recommended especially where the deck is exposed.

### 3. Galvanized

- All steel shall be coated to conform to ASTM A924 G-60 or G-90 or to Federal Specification QQ-S-775.
- Galvanized finish in G-60 or G-90 coating is desirable in high moisture atmospheric conditions.
- Cordeck shall not be responsible for the cleaning of the underside of steel deck to ensure bond of fireproofing. Adherence of fireproofing material is dependent on many variables. The adhesion ability of fireproofing materials is the responsibility of the fireproofing applicator.

## 4. Accessories

- Cordeck can supply ridge and valley plates, cant strips, finish strips, sump pans, end and side closures, pour stops, deck plate, rubber cell closures, screws, and other accessories needed to complete the project.

## SDI Member

- All steel deck material is manufactured by SDI members or manufactured in accordance to SDI.
- Cordeck certifies that all material will be in accordance with the SDI Cellular Deck Manual specifications.
- Cordeck 1.5" Cellular Roof Deck conforms to all applicable SDI Cellular Deck Manual Specifications.

## Installation

- Cordeck Steel Roof Deck shall be installed by qualified and experienced workers.
- Roof deck installation drawings shall be submitted to the project architect and engineer for approval prior to the manufacture of materials.
- Steel roof deck shall be placed in accordance with approved erection drawings.
- End laps shall be a nominal 2" and positioned over supports.
- Position each deck unit on a supporting structural frame. Adjust to final position with accurately aligned side laps and ends bearing on supporting members. On joist framing, be sure the appropriate end laps occur over a top chord angle for proper anchorage.
- When one row is placed end to end, begin another, making alignment adjustment if necessary.
- Each deck unit shall be placed on supporting steel framework and adjusted to final positions before permanently fastened. Do not use unfastened deck as a working platform or storage area.
- Cutting of openings through the deck and all skew cutting shall be performed in the field. Openings not shown on the erection drawings such as those required for stack, conduits, plumbing, vents, etc., shall be cut, and reinforced if necessary, in accordance with SDI.

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## Attachment

1. Roof deck sheets shall be attached as soon as possible after placement. All sheets placed shall be attached prior to the end of each work day. Arc welding is the most commonly used method for attaching Cordeck Steel Roof Deck to structural supports. Welder shall immediately follow the placement crew.
2. All welds are to be made from the top of the deck down through the bottom flange of the ribs. Welds shall penetrate and attach all thicknesses of material to the structural supports.
3. Caution shall be exercised on the selection of the electrodes to provide positive attachment and to prevent high amperage blow holes.
4. Puddle welds shall be at least 5/8" diameter or elongated puddle welds with an equal perimeter. Fillet welds, when used, shall be at least 1" long.
  - a. 1.5" Cellular Roof Deck ends shall be welded to structural supports at 12" on center maximum and 18" on center maximum at intermediate supports or as indicated on erection drawings.
  - b. Various mechanical fastening systems other than welding are recognized as viable anchoring methods provided they are reviewed, approved, or specified by the project designer. These include but are not limited to power-activated or pneumatically driven fasteners and screws.
  - c. When spans exceed 5'-0", side laps shall be fastened together at a maximum spacing of 36 inches on center or as indicated on erection drawings.

Attachment must be determined by the designer as part of the overall building design process. Values given in this document are adequate in most cases.

## Storage and Handling

1. Protect steel deck from corrosion, deformation, and other damage during storage, handling, and installation.
2. Deck not promptly erected shall be stored off the ground, with one end elevated to provide drainage. Bundles must be protected against condensation with a ventilated waterproof covering. Deck should always be protected from snow and salt.
3. Bundles must be stacked so there is no danger of shifting or material damage. Bundles must be checked for tightness, and retightened as necessary.
4. Deck bundles on the building frame must always be placed near a main supporting beam, at a column, or a wall. In no case are the bundles to be placed on unbolted frames or on unattached and unbridged joists. The structural frame must be properly braced to receive the bundles.

"Whatever it takes"



Toll Free: 877.857.6400  
Ph: 262.857.3000  
Fx: 844.857.3533  
[www.cordeck.com](http://www.cordeck.com)

